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**1. Product and Company Identification**


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Identity (as used on label & list): **Dura Draw 747**  
 Product Description: Water Soluble Lubricant  
 Intended Use: Metal Working Coolant

**Baum's Castorine Co., Inc.** Telephone Number: (315) 336-8154  
**200 Matthew Street** Date Prepared: May 24, 2015  
**Rome, N.Y. 13440**

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**2. Hazards Identification**


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**Hazardous Classification:**

Under conditions of intended use this product is not considered hazardous and does not pose a risk to health.

**Pictogram:**

None

**Signal word:** Warning

HMIS	
H	1
F	1
R	0
PPE	†
†	Sec. 8

Hazard Statement High-pressure injection under skin or into any part of the body may cause serious injury and should be evaluated immediately by physician [regardless of the appearance of the wound] as a surgical emergency.

Prolonged or repeated skin contact tends to remove skin oils leading to irritation & dermatitis. Based on toxicological data & human experience, the product is judged to be neither a "corrosive" nor an "irritant" by OSHA CRITERIA.

The product is formulated from lubricating base stocks which are severely hydrotreated, solvent extracted, and/or processed by mild hydrotreatment and extraction. This material does not contain any chemical listed as a toxic, carcinogen or potential carcinogen by OSHA, IARC Monographs or National Toxicology Program Precautions.

**Exposure Limit for Total Product:**

5 mg/m<sup>3</sup> for oil in air

5 mg/m<sup>3</sup> for oil mist or fumes

**Basis:**

OSHA Regulation 29 CFR 1910.1000 Recommended by the American Conference of Governmental Industrial Hygienists (ACGIH)

**Signs and Symptoms of Exposure:**

Low order of toxicity.

Inhalation: Low vapor pressure makes inhalation unlikely at standard temperatures and pressures. Mist or vapors may irritate mucous membranes. Exposure to high concentrations of vapor may cause central nervous system depression.

Eyes: Product contacting the eyes may cause irritation.

Skin: Prolonged or repeated contact with skin may cause mild irritation and possibly dermatitis.

Mutagenicity: Components give negative mutagenic results from modified Ames Assay.

Medical Conditions aggravated by exposure: Personnel with pre-existing skin disorders should avoid skin exposure to this product.

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**3. Composition/ Information on Ingredients**


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Hydrotreated Light Naphthenic Petroleum Oil Cas No. 64742-53-6 26%

Hydrotreated Heavy Naphthenic Petroleum Oil Cas No.	64742-52-5	22%
Fatty alcohol alkoxylate	37335-03-8	5%
Hexahydro-1,3,5-tris(2-hydroxyethyl)-s-triazine	4719-04-4	1%
2-Amino-2-methyl-1-propanol	124-68-1	<1%
Balance	proprietary	

All components in the product have been identified.

Ingredient	OSHA PEL		AGGIH TLV		NIOSH REL		NIOSH
	TWA	STEL	TWA	STEL	TWA	STEL	IDLH
Naphthenic	5 mg/m <sup>3</sup>	N/E	5 mg/m <sup>3</sup>	N/E	N/E	N/E	N/E
Distillate (petroleum)	(oil mist)		(oil mist)				

(N/E) - None established

#### 4. First Aid Measures

- Inhalation:** Remove to fresh air. If irritation persists, seek medical attention. If breathing has stopped, assist ventilation with a mechanical device or use rescue breathing with a pocket mask.
- Skin:** Wash skin with soap & water. Remove contaminated clothing and launder before wearing. High pressure injection under the skin or into any part of the body should be evaluated immediately by physician [regardless of the appearance of the wound] as a surgical emergency.
- Eyes:** Flush with water for 15 minutes. If eye irritation persists, seek medical attention.
- Oral:** DO NOT induce vomiting. Seek medical attention if discomfort occurs.

#### 5. Fire Fighting Measures

Flash Point (method used)		
ASTM D92. C.O.C.	305° F	
Flammable Limits Estimated Values	LEL	UEL
	0.9%	7%



#### Extinguishing Media:

Foam, dry chemical, carbon dioxide, water spray, and water fog. Straight streams of water are not appropriate.

**Special Fire Fighting Procedures:** NFPA Code: Health 1, Fire 1, Reactivity 0

Use water spray to cool fire-exposed surfaces and to protect personnel. Use air-supplied breathing equipment for enclosed areas.

#### Unusual Fire and Explosion Hazards:

Pressurized oil mist [suspended in air] may form an explosive mixture. Do not mix or store with strong oxidants like liquid chlorine, concentrated oxygen, sodium hypochlorite or calcium hypochlorite.

#### 7. Accidental Release

In the event of a spill or accidental release notify all relevant authorities in accordance with all applicable regulations. Shut off source taking normal safety precautions. Confine spill with booms, sand, sawdust or with fullers earth type oil absorbent. Recover liquid onto containers. Dispose of absorbed residues and recovered liquid in accordance with section 13. Advise authorities if product has entered or may enter sewers, water courses or land areas.

#### 7. Handling and Storage

##### Precautions to be taken in Handling and Storing:

Keep containers closed when not in use. Store in clean area and protect from airborne dust and foreign material. Do not handle or store near heat, sparks, flame or strong oxidants. Prevent small spills and leaks. Do

not store in unlabeled containers. This material is a static accumulator. Do not eat drink or smoke when using this material.

**Other precautions:**

Empty Drums can be dangerous. Do not pressurize, cut, weld or expose to sources of ignition as they may explode and cause injury or death. Empty drums should be completely drained, properly bunged and returned to a drum reconditioner.

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## 8. Exposure Controls/ Personal Protection

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**Respiratory Protection (specify type):**

If oil mists are generated, observe the OSHA exposure limit of 5mg/m<sup>3</sup>. Use self-contained breathing apparatus (SCBA) protection in confined enclosed areas with hot vapor, mists or fumes.

**Ventilation:**

Local Exhausts; use to capture vapor mists or fumes if necessary. Mechanical (general)

**Special:**

No special requirements under ordinary use with adequate ventilation.

**Protective Gloves:**

Normally not required. Use chemically resistant gloves for prolonged exposure.

**Eye Protection:**

Use splash goggles or face shield when eye contact may occur.

**Other Protective Clothing / Equipment:**

Wear oil impervious apron if product may be splashed onto clothing during work procedures. Avoid breathing oil mists. Remove oil soaked clothing and launder before re-use.

**Work/Hygienic Practices:**

Avoid breathing oil mists. Always observe good personal hygiene practices, such as washing after handling the product. Remove oil soaked clothing and launder before re-use. Discard any clothing or footwear that cannot be adequately cleaned.

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## 9. Physical and Chemical Properties

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Physical State	Liquid
Appearance, Color	Dark green
Flash Point	305°F
Boiling Point (° F) I.B.P. approximately	212°F
Odor	Amine
Vapor Pressure (mmHg) @ 20° C.	<1 mm HG
Vapor Density (air=1)	>1
Viscosity S.S.U. @ 100° F	450-490
Solubility in Water	Emulsifiable in water
Specific Gravity @ 60 F°	0.9874
ph @ 3% concentration	9.3
ph @ 10% concentration	9.5
Percent, Volatile by Volume (%)	negligible
Evaporation Rate (n-butyl acetate=1)	< 1
Appearance & Odor	Dark green liquid. Mild, bland amine odor.

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## 10. Stability and Reactivity

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Chemical Stability:	Stable under normal use and storage conditions
Conditions to Avoid:	High temperature and open flame.
Materials to Avoid:	Avoid oxidants such as liquid chlorine, concentrated oxygen, sodium hypochlorite or calcium hypochlorite.
Hazardous Decomposition or Byproducts:	Product does not decompose under use and storage conditions. Fumes, smoke, aldehydes, oxides of carbon, sulfur, phosphorous and nitrogen, in case of incomplete combustion
Hazardous Polymerization	Will not occur.

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### 11. Toxicological Information

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Product acute oral Toxicity of LD 50 (Rat) greater than 5g/Kg of body weight, and an acute dermal LD50 (rabbit) greater than 3.16g/Kg of body weight based on testing of similar products. Product has a low order of acute oral and dermal toxicity but minute amounts aspirated into the lungs during ingestion or vomiting may cause mild or severe pulmonary injury.

**Carcinogenicity:** NTP: No      IARC Monographs: No      OSHA Regulated: No

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### 12. Ecological Information

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Ecotoxicological data have not been determined specifically for this product. Information given is based on knowledge of the components and the ecotoxicology of similar products.

**Mobility:** Liquid under normal environmental conditions. Emulsifies in water. If it enters soil, it will adsorb to soil particles.

**Degradability:** Major constituents are expected to be inherently biodegradable.

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### 13. Disposal Considerations

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Incinerate in an approved manner or use approved land fill facility. Disposal should be in compliance with Federal, State and Local laws.

RCRA STATUS: Not a hazardous waste under RCRA (40CFR 261)

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### 14. Transport Information

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**USA DOT:** Not dangerous goods

**RID/ADR:** Not dangerous goods

**IATA:** Not dangerous goods

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### 15. Regulatory Information

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<b>DOT Hazard Class:</b>	Not regulated
<b>EPA Hazardous Substances:</b>	None
<b>SARA 311/312 Hazards:</b>	Reportable hazard categories: Acute
<b>California Proposition 65:</b>	This product does not contain any chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.
<b>Governmental Inventory Status:</b>	All components comply with TSCA, DSL, AICS, NZIoC, ENCS, KECI, PICCS and IECSC.
<b>SARA 313 reportable Substances</b>	None

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### 16. OTHER INFORMATION

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US NFPA Codes	Health	Fire	Reactivity	Special
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	1	1	0	
<b>HMIS Codes</b>	<b>Health</b>	<b>Fire</b>	<b>Reactivity</b>	<b>PPE</b>
	1	1	0	Section 8

The information on this SDS reflects the latest information that we have on hazards, properties, and handling of this product under recommended conditions of use. This company believes this information to be accurate and reliable however, the accuracy and completeness is not guaranteed.